## Clamps, Grabs & Tongs

## Model F - Beam Grabs

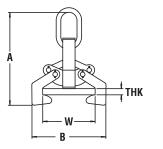


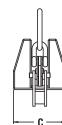
- **PRODUCT FEATURES:** 
  - Heavy duty design.
- These grabs provide an efficient method for handling wide flange beam sections and plate girders.
- Clamps have a recessed base to accept studs welded to a beam's surface.
- Beam grabs eliminate the need for slings or chokers.
- Use only for vertical lifting.
- · For longer beams or girders, use units in pairs in conjunction with a spreader/lifting beam.
- Complies with ASME standards.

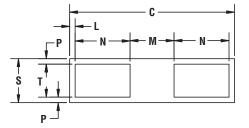
## **Base Dimensions**

PROGRAM

| SPECIFICATIONS |                   |                     |       |       |           |                        |      | Models have bases cut out to avoid interference of stud |      |      |      |      |     |        |
|----------------|-------------------|---------------------|-------|-------|-----------|------------------------|------|---|------|------|------|------|-----|--------|
|                | Rated<br>Capacity | Dimensions (inches) |       |       |           |                        |      |   |      |      |      |      |     |        |
| Model          |                   |                     |       |       | Flange    | Flange Thickness (THK) |      |   |      |      |      |      |     | Weight |
| Number         | (tons)            | A                   | В     | C     | Width (W) | Min.                   | Max. | S   | N    | Т    | М    | L    | P   | (lbs.) |
| F-5            | 5                 | 22.70               | 15.70 | 11.60 | 4         | .25                    | .25  | 3   | 3    | 2    | 4.60 | .50  | .50 | 68     |
|                |                   |                     |       |       | 5         | .25                    | .38  |   |      |      |      |      |     |        |
|                |                   |                     |       |       | 6 - 10    | .25                    | 1    |   |      |      |      |      |     |        |
| F-15           | 15                | 30.10               | 25.10 | 17.50 | 7         | .50                    | .75  | 4   | 4    | 2.50 | 7.30 | .90  | .80 | 182    |
|                |                   |                     |       |       | 8         | .50                    | 1    |   |      |      |      |      |     |        |
|                |                   |                     |       |       | 9         | .50                    | 1.25 |   |      |      |      |      |     |        |
|                |                   |                     |       |       | 10        | .50                    | 1.25 |   |      |      |      |      |     |        |
|                |                   |                     |       |       | 11 - 17   | .25                    | 2    |   |      |      |      |      |     |        |
| F-25           | 25                | 44.80               | 45.20 | 24.50 | 16 - 17   | 1.25                   | 3    | 5.50  | 6    | 4    | 9.80 | 1.30 | .80 | 541    |
|                |                   |                     |       |       | 18 - 24   | 1                      | 3    |   |      |      |      |      |     |        |
| F-35           | 35                | 52.90               | 61.60 | 28.50 | 16 - 18   | 2.25                   | 4    | 6   | 9.30 | 4.50 | 8.50 | .80  | .80 | 841    |
|                |                   |                     |       |       | 20 - 22   | 2                      | 4    |   |      |      |      |      |     |        |
|                |                   |                     |       |       | 24        | 1.75                   | 4    |   |      |      |      |      |     |        |
|                |                   |                     |       |       | 26        | 1.75                   | 4    |   |      |      |      |      |     |        |
|                |                   |                     |       |       | 28 - 36   | 1                      | 4    |   |      |      |      |      |     |        |







## Operation

Lower grab onto the beam and, if necessary, lift tong arms to allow them to slide under flanges of the beam. When the clamp is lifted, its center plate and gripping tongs work against each other... the heavier the beam, the greater the clamping pressure.



2011-2013 Master Catalog **Rig-Master® Section**